



Detroit Area: 248.548.0050 Fax: 248.548.0010 Toll Free: 800.334.1660 Fax: 800.88.AMTEK

RIGHT TOOL. RIGHT TIME. RIGHT PRICE.

Decimal Equivalents and Tap Sizes of Fraction, Number, Letter and Metric Sizes
Recommended tap drill sizes for approximately 75% depth of thread

Table with 15 columns: Sizes, Decimal Inches, Tap Sizes, Sizes, Decimal Inches, Tap Sizes, Sizes, Decimal Inches, Tap Sizes, Sizes, Decimal Inches, Tap Sizes, Sizes, Decimal Inches, Tap Sizes. Contains conversion data for various thread standards.

Formula for Obtaining Tap Drill Sizes for Cutting Tap: Major Diam. .01259 X Amt. of percentage of full thread = Drill # of threads per Size Note: Select nearest commercial stock drill